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**D350-567-023**  
**Job Sheet 197714**



**Part No:** D350-567-023

**Job Qty:** 1 pcs

**Part Name:** Replacement Window, Large



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 7/15/19

**Job Tracking No:**

**Due Date:** 7/30/19

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** IIN-D350-567 REV.F IPP Rev:A New Issue 07-06-07 JLM IPP Rev:B 08-10-07 as per revD DD verified by: IPP  
REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP REV:D 16.04.25 as per chg003 DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op<br>No | Operation              | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off    |
|----------|------------------------|-------|------------|-------------|--------------|------------|-----------------------|-----------|-------------|
|          |                        |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |             |
| 110      | Packaging 1 - Pick Kit | 1 pcs |            | 7/30/19     | 0.00         | 0.00       | Packaging 1 - 1       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 2       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 3       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 4       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 5       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 6       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 7       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 8       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 9       |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 10      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 11      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 12      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 13      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 14      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 15      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 16      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 17      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 18      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 19      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 20      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 21      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 22      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 23      | PL        | JUL 17 2019 |
|          |                        |       |            |             |              |            | Packaging 1 - 24      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 25      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 26      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 27      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 28      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 29      |           |             |
|          |                        |       |            |             |              |            | Packaging 1 - 30      |           |             |

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**Container No:** S198586

**Part:** D350-567-023

**Job No:** 197714

**Serial No/Batch:** S198586

**Revision:** F

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH92 - 18 Issue 6, FAA STC SH989NE 09/06/30, FAA STC S

|                                 |       |         |           |                        |                                |
|---------------------------------|-------|---------|-----------|------------------------|--------------------------------|
| 120 QC 4                        | 1 pcs | 7/30/19 | 0.00 0.00 | Packaging 1 - 31       |                                |
|                                 |       |         |           | Packaging 1 - 32       |                                |
|                                 |       |         |           | Packaging 1 - 33       |                                |
|                                 |       |         |           | Packaging 1 - 34       |                                |
|                                 |       |         |           | Packaging 1 - 35       |                                |
|                                 |       |         |           | Packaging 1 - 36       |                                |
|                                 |       |         |           | QC 4 - 28              |                                |
|                                 |       |         |           | QC 4 - 58              |                                |
|                                 |       |         |           | QC 4 - 69              |                                |
|                                 |       |         |           | QC 4 - 9               |                                |
|                                 |       |         |           | QC 4 - 46              | DAS<br>75<br>9-89              |
|                                 |       |         |           | QC 4 - 68              |                                |
|                                 |       |         |           | QC 4 - 72              |                                |
|                                 |       |         |           | QC 4 - 74              |                                |
|                                 |       |         |           | QC 4 - 75              |                                |
|                                 |       |         |           |                        |                                |
|                                 |       |         |           |                        |                                |
|                                 |       |         |           |                        |                                |
|                                 |       |         |           |                        |                                |
|                                 |       |         |           |                        |                                |
| 130 Packaging 3-1 - Stock - B4B | 1 pcs | 7/30/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  | JUL 1 7 2019                   |
|                                 |       |         |           | Packaging 3 - 2 - B4B  |                                |
|                                 |       |         |           | Packaging 3 - 3 - B4B  |                                |
|                                 |       |         |           | Packaging 3 - 4 - B4B  |                                |
|                                 |       |         |           | Packaging 3 - 5 - B4B  |                                |
|                                 |       |         |           | Packaging 3 - 6 - B4B  |                                |
|                                 |       |         |           | Packaging 3 - 7 - B4B  |                                |
|                                 |       |         |           | Packaging 3 - 8 - B4B  | DAS<br>75<br>9-89              |
|                                 |       |         |           | Packaging 3 - 9 - B4B  |                                |
|                                 |       |         |           | Packaging 3 - 10 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 11 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 12 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 13 - B4B | JUL 1 7 2019                   |
|                                 |       |         |           | Packaging 3 - 14 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 15 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 16 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 17 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 18 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 19 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 20 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 21 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 22 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 23 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 24 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 25 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 26 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 27 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 28 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 29 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 30 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 31 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 32 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 33 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 34 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 35 - B4B |                                |
|                                 |       |         |           | Packaging 3 - 36 - B4B |                                |
| 135 DC - 1 - B4B                | 1 pcs | 7/30/19 | 0.00 0.00 | DC - 1 - B4B           | DAS<br>21<br>9-89 JUL 1 7 2019 |
|                                 |       |         |           | DC - 2 - B4B           |                                |
| 140 QC 21 - FG                  | 1 pcs | 7/30/19 | 0.00 0.00 | QC 21 - FG - 21        |                                |
|                                 |       |         |           | QC 21 - FG - 70        | DAS<br>21<br>9-89 JUL 1 7 2019 |
|                                 |       |         |           | QC 21 - SA - 53        |                                |

Part Op 110 - (Pick Kit)  
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)  
 130 - (Identify as per dwg & Stock Location:\_\_\_\_\_)

010959

### Job BOM

| Part / Item       | Component Name               | Quantity      | Operation                  | Container |
|-------------------|------------------------------|---------------|----------------------------|-----------|
| 212-12            | Receptacles                  | 9 Ea (9 ea)   | 110-Packaging 1 - Pick Kit | 5176542   |
| 2600-6            | Camlock Stud                 | 9 Ea (9 ea)   | 110-Packaging 1 - Pick Kit | 5152648   |
| 2600-LW           | Washer, Camlock Retaining    | 9 Ea (9 ea)   | 110-Packaging 1 - Pick Kit | 5176536   |
| AN526C832R9       | Screw                        | 22 Ea (22 ea) | 110-Packaging 1 - Pick Kit | 5163236   |
| D2463-0750        | 1/2" Seal-75"                | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5198495   |
| D2942             | Replacement Window For -025  | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5196939   |
| DT8439            | Template                     | 1 (1 ea)      | 110-Packaging 1 - Pick Kit |           |
| FG-778150-550-ROL | 7781 9 oz Glass 50" x 125 yd | 18 sf (18 ea) | 110-Packaging 1 - Pick Kit | 5021234   |
| MS20426AD3-5      | Rivet                        | 18 Ea (18 ea) | 110-Packaging 1 - Pick Kit | F4533     |
| MS21042L08        | Nut                          | 22 Ea (22 ea) | 110-Packaging 1 - Pick Kit | 5193124   |
| NAS1149DN832J     | Washer                       | 44 Ea (44 ea) | 110-Packaging 1 - Pick Kit | 5165049   |

### Job Allocations

| Operation                  | Component Part    | Required | Inventory | Allocated |
|----------------------------|-------------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | 212-12            | 9        | 80        | 0         |
|                            | 2600-6            | 9        | 84        | 0         |
|                            | 2600-LW           | 9        | 103       | 0         |
|                            | AN526C832R9       | 22       | 421       | 0         |
|                            | D2463-0750        | 1        | 0         | 0         |
|                            | D2942             | 1        | 3         | 0         |
|                            | DT8439            | 1        | 0         | 0         |
|                            | FG-778150-550-ROL | 18       | 1,840     | 0         |
|                            | MS20426AD3-5      | 18       | 541       | 0         |
|                            | MS21042L08        | 22       | 827       | 0         |
|                            | NAS1149DN832J     | 44       | 1,412     | 0         |

### Part Specifications

Specifications could not be found.



## 5.0 PARTS LIST

| Qty<br>-015 | Qty<br>-017 | Qty<br>-025 | Qty<br>-027 | Qty<br>-111 | Qty<br>-117 | Part Number  | Description                                            |
|-------------|-------------|-------------|-------------|-------------|-------------|--------------|--------------------------------------------------------|
| X           |             |             |             |             |             | D350-567-015 | FLOOR WINDOW INSTALLATION (SMALL)                      |
|             | X           |             |             |             |             | D350-567-017 | FLOOR WINDOW INSTALLATION (SMALL)                      |
|             |             | X           |             |             |             | D350-567-025 | FLOOR WINDOW INSTALLATION (LARGE)                      |
|             |             |             | X           |             |             | D350-567-027 | FLOOR WINDOW INSTALLATION (LARGE)                      |
|             |             |             |             | X           |             | D350-567-111 | FLOOR WINDOW INSTALLATION (EXTRA LARGE)                |
|             |             |             |             |             | X           | D350-567-117 | FLOOR WINDOW INSTALLATION (EXTRA LARGE)                |
| 1           | 1           |             |             |             |             | D350-567-013 | REPLACEMENT WINDOW KIT (SMALL)                         |
|             |             | 1           | 1           |             |             | D350-567-023 | REPLACEMENT WINDOW KIT (LARGE)                         |
|             |             |             |             | 1           | 1           | D350-567-113 | REPLACEMENT WINDOW KIT (EXTRA LARGE)                   |
|             | 1           |             | 1           | 1           |             | D350-567-115 | INTERIOR FLOOR WINDOW KIT                              |
| 1           |             | 1           |             |             | 1           | D350-567-031 | INTERIOR FLOOR WINDOW KIT<br>(SLIDING DOOR COMPATABLE) |

| Qty<br>-013 | Qty<br>-023 | Qty<br>-113 | Qty<br>-115 | Qty<br>-031 | Part Number  | Description                                            |
|-------------|-------------|-------------|-------------|-------------|--------------|--------------------------------------------------------|
| X           |             |             |             |             | D350-567-013 | REPLACEMENT WINDOW KIT (SMALL)                         |
|             | X           |             |             |             | D350-567-023 | REPLACEMENT WINDOW KIT (LARGE)                         |
|             |             | X           |             |             | D350-567-113 | REPLACEMENT WINDOW KIT (EXTRA LARGE)                   |
|             |             |             | X           |             | D350-567-115 | INTERIOR FLOOR WINDOW KIT                              |
|             |             |             |             | X           | D350-567-031 | INTERIOR FLOOR WINDOW KIT<br>(SLIDING DOOR COMPATABLE) |
| 1           |             |             |             |             | D2125        | REPLACEMENT WINDOW, SMALL                              |
|             | 1           |             |             |             | D2942        | REPLACEMENT WINDOW, LARGE                              |
|             |             | 1           |             |             | D3290-041    | REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE               |
| 1           |             |             |             |             | D2126-0600   | SEAL                                                   |
|             | 1           |             |             |             | D2463-0750   | NEOPRENE SEAL                                          |
|             |             | 1           |             |             | D2463-0860   | NEOPRENE SEAL                                          |
|             | 9           | 12          |             |             | 2600-6       | 1/4 TURN FASTENER                                      |
|             | 9           | 12          |             |             | 2600-LW      | WASHER                                                 |
|             | 9           | 12          |             |             | 212-12       | RECEPTACLE                                             |
|             | 22          | 21          |             |             | AN526C832R9  | SCREW (OR AN526C832-9, OR MS51957-126)                 |
|             | 44          | 42          |             |             | AN960JD8     | WASHER                                                 |
|             | 22          | 21          |             |             | MS21042L08   | NUT (OR MS21042-08)                                    |
|             | 18          | 24          |             |             | MS20426AD3-5 | RIVET                                                  |
| 2 SQ.<br>YD | 2 SQ.<br>YD | 2 SQ.<br>YD |             |             | N/A          | 9.7oz 7781 'S' GLASS UNIVERSAL WEAVE                   |
|             |             |             |             | 1           | D2463-0450   | NEOPRENE SEAL                                          |
|             |             |             |             | 1           | D3210-1      | DOUBLER                                                |
|             |             |             |             | 1           | D3211-1      | BRACKET                                                |
|             |             |             |             | 1           | D3212-1      | FLOOR WINDOW                                           |
|             |             |             |             | 1           | D3213-041    | DOOR ASSEMBLY                                          |
|             |             |             | 1           |             | D3293-1      | DOUBLER                                                |
|             |             |             | 1           |             | D3294-1      | BRACKET                                                |
|             |             |             | 1           |             | D3295-041    | FLOOR WINDOW                                           |
|             |             |             | 1           |             | D3296-041    | DOOR ASSEMBLY                                          |
|             |             |             | 1           |             | D2463-0530   | NEOPRENE SEAL                                          |
|             |             |             | 9           | 8           | AN526C632R12 | SCREW (OR AN526C632-12, OR MS51957-32)                 |
|             |             |             | 9           | 8           | AN960JD6     | WASHER                                                 |
|             |             |             | 9           | 8           | MS21042L06   | NUT (OR MS21042-06)                                    |
|             |             |             | 2           | 40          | MS20470AD4-5 | RIVET                                                  |
|             |             |             | 115         | 90          | MS20470AD4-6 | RIVET                                                  |
|             |             |             | 15          | 20          | MS20470AD4-7 | RIVET                                                  |

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